

WATERPROOFING MEMBRANES

ELASTOMERIC BITUMINOUS MEMBRANES (SBS)



ELASTOMERIC BITUMINOUS WATERPROOFING MEMBRANES (SBS -10 °C)

GENERAL DESCRIPTION

Elastomeric waterproofing membranes **ESHAFIN** are produced from special bitumen, modified with thermoplastic elastomeric materials (SBS). This modification results in a binding material with enhanced elasticity, even at extremely low temperatures (-10 °C), and improved viscoelastic properties which are ideal for the production of superb quality bituminous waterproofing products.

The selection of the appropriate combination of reinforcement, surface finishing and weight/thickness of the membrane offers a variety of applications and high quality solutions in every problem of waterproofing, like:

- Waterproofing of flat and inclined roofs
- Waterproofing of metal decks
- Re-roofing, refurbishment
- Waterproofing of underground works / Foundations
- Waterproofing of bridge-decks & parking decks
- Waterproofing of reservoirs (tanks) and canals
- Absolute vapor barrier (aluminium foil reinforced)
- **ESHAFIN sandwich**
- Electromagnetic radiation barrier (with the aluminium top finish: **ESHAFIN P-AL**)

CHARACTERISTICS/ADVANTAGES

As a result of their high quality **ESHAFIN** membranes offer the following advantages:

- Great elasticity (ability to stretch and recoil to its initial dimensions). Elastic recovery value for the membrane's modified compound exceeds 80%.
- High flexibility at low temperatures (-10° C) compared with other types of bituminous membranes.
- Consistent waterproofing properties on a long term basis.
- Wide temperature application window & operating range.
- High resistance to cracking, owing to its elastic properties
- High puncture resistance and resistance to mechanical deformations.
- Advanced weldability to any substrate.
- Increased resistance to ageing.

SURFACE FINISH

ESHAFIN possible finishes include:

- Mineral chipping in various colors (green-gray, white, red-brown), when exposed to sunlight.
- A thin film of polyethylene for cases where the waterproofing layer is protected by other materials (tiles, concrete, etc.).
- Quartz sand
- High reflective aluminium foil
- Paintable woven polypropylene fabric



REINFORCEMENT

ESHAFIN possible reinforcements are:

- Spunbond Polyester (SP) of great durability, which gives the membrane increased resistance to mechanical deformations (cracking, puncture, tearing etc.) and an extended stretching ability.
- High stability composite polyester fabric with embedded glass yarns in order to maximize torching membrane's stability & eliminate "banana" effects
- Composite polyester glass mat giving the membrane isotropic mechanical strength properties
- High quality glass fleece which gives the membrane dimensional stability.

NORMS/CERTIFICATION

Esha Bituminous membranes comply with EN 13707, EN 13969 and are certified with CE No. 1020-CPR-010021423 Application to roofs/decks according to EN 13707 and underground structures according to EN 13969.

For all available certificates and certifications please contact Esha Sales Department.



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APPLICATION PROCEDURE

Surface preparation

- Before application of the membrane it is necessary to prepare properly the substrate surface. The substrate surface must be thoroughly cleaned, remove all dust, loose matter and remaining oils in order to be smooth and dry.
- Recommended surface slope: 1.5% minimum.
- Recommended substrate relative moisture $\leq 6\%$.
- The surface must be primed with Eco friendly (VOCs free), elastomeric, waterproofing, bituminous primer with new generation technology **ESHATOPRIMER** at a consumption $\sim 0,3\text{Lt}/\text{m}^2$.
- Alternatively the surface can be primed with **ESHALAC 50S** at a consumption $\sim 0,3\text{ Kg}/\text{m}^2$.
- As soon as the surface is tack-free, the bituminous membrane can be torch applied.

Application of the bituminous membrane

- Membrane application starts from the lowest point of slopes in order to secure unobstructed water flow, when membranes are torched one in parallel to the other.
- The membrane is then rolled and positioned parallel to its adjacent one. It is then rerolled half-way without shifting.
- The bottom surface of the re-rolled part is heated with a propane torch until bitumen becomes fluid and the membrane is unrolled again to apply evenly on the substrate.
- Longitudinal overlaps must be at least 8 cm while transversal ones must be kept to a minimum of 15 cm.

- Overlapping joints are treated with a metallic lap-joint cylinder in order to apply the optimal pressure in these demanding areas.
- In multiple layer waterproofing, application of the successive layers follows the same procedure and is done in the same direction as the previous ones. Care is taken so that overlaps do not coincide with those of the previous layer.
- In a ballasted roofing, a well calculated ballast should be placed on an adequate membrane protection layer to avoid damage.

Application notes

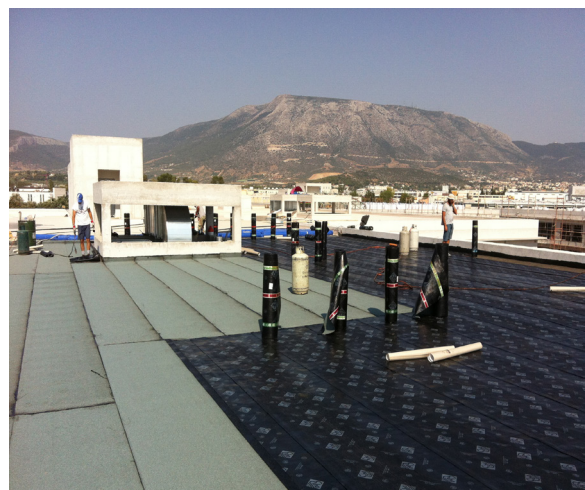
- Application temperature should be higher than 5 °C.
- Waterproofing should be carried out by technicians, properly trained and certified in the bituminous membranes application.

For a more detailed description of bituminous waterproofing membranes' application please contact Esha Sales Department.

STORAGE

Membrane rolls should be stored in their original package, in vertical position, protected from direct sunlight, rain, snow and ice. In cold weather it is recommended that the rolls should be kept at temperature $>5^{\circ}\text{C}$ for at least 10 hours before installation.

Avoid strong and sudden roll impact, as well as fast unrolling during installation, transportation and storage, at low temperature conditions.



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TECHNICAL CHARACTERISTICS

Characteristics	Standard	T	Nominal values					Unit
			Glass Fleece	Glass mat combined with polyester	Non woven polyester	Polyester combined with reinforcing glass yarns	Spun Bond Polyester (SP)	
Length	EN 1849-1		8 or 10	8 or 10	8 or 10	8 or 10	8 or 10	m
Width	EN 1849-1		1	1	1	1	1	m
Upper surface covering	-		PE film/mineral granules/ aluminium foil	PE film/mineral granules/ aluminium foil	PE film/mineral granules/ aluminium foil	PE film/mineral granules/ aluminium foil	PE film/mineral granules/ aluminium foil	---
Bottom surface covering	-		PE film/ Quartz sand	PE film/ Quartz sand	PE film/ Quartz sand	PE film/ Quartz sand	PE film/ Quartz sand	---
Thickness	EN 1849-1	±0,2	2.5-5	2.5-5	2.5-5	2.5-5	2.5-5	mm
Weight	EN 1849-1	±10%	3-6	3-6	3-6	3-6	3-6	kg/m ²
Type	-		Elastomeric (SBS)	Elastomeric (SBS)	Elastomeric (SBS)	Elastomeric (SBS)	Elastomeric (SBS)	---
Softening Point	EN 1427	≥	110	110	110	110	110	°C
Penetration at 25 °C	EN 1426	± 5	30	30	30	30	30	dmm
Elastic recovery of the bituminous binder of the membrane	EN 13398	≥	80	80	80	80	80	%
Elastic recovery after the oxidative aging, EN 12607-1	EN 13398	≥	70	70	70	70	70	%
Tensile strength L/T	EN 12311-1	± 20%	320/220	600/580	390/290	530/390	900/650	N/50mm
Elongation L/T	EN 12311-1	± 15%	2/2	4/4	30/40	40/50	50/60	%
Tear resistance L/T	ASTM D4073-94	± 15%	100/250	360/360	190/310	220/370	350/550	N
Static puncture resistance (concrete)	EN 12730/ UEAtc MOAT27		I2 (7-15)	I2 (7-15)	I3 (15-25)	I3 (15-25)	I3 (15-25)	kg
Dynamic puncture resistance (concrete)	EN 12691/ UEAtc MOAT27		I3 (Φ10)	I3 (Φ10)	I3 (Φ8)	I3 (Φ8)	I3 (Φ8)	mm
Flexibility to low temperatures	EN 1109	± 5	-10	-10	-10	-10	-10	°C
Water tightness (72h)	UEAtc/EN 1928		Successfully Passed					---
Vapor permeability coefficient	EN 1931	≥	20000	20000	20000	20000	20000	---
Heat resistance	EN 1110	≤	100	100	100	100	100	°C
Reaction to fire	EN 13501-1		F	F	F	F	F	---
Dimensional stability L/T	EN 1107-1	≤	-0.1/+0.1	-0.1/+0.1	-0.15/+0.1	-0.15/+0.1	-0.4/+0.3	%
Thermal conductivity			0.2	0.2	0.2	0.2	0.2	W/mK

Tolerances in the nominal values are in accordance with respective standards. Producer reserves the right to modify the properties of his products.

The information contained in this leaflet is, to the best of our knowledge, true and reliable and is supported by the present state of our knowledge. According to the care taken and the method of application, upon which we have no influence, the values are subject to divergence. Therefore for best results, prior to use, an application test should be made by the user under his own processing conditions.

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